

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 16.02.26	Job No.: ENG7105FEB	ADR Yes/No: Y	ADR Date: 15.12.11	ECN #: 16- 534
Product No.: D350-748		Created By: CP	Approved By: <i>[Signature]</i>	
Product Name: Crosstubes		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	N	DM		DQA / QA Coord.	Y	PS / ED	16.02.29
Production Manager / Coord.	Y	MP / MF	MF 16-2-29	QC Coordinator	Y	PD	16.02.29
Purchasing Manager / Purchasing Coord.	N	LL / CL		Customer Support	Y	SW / LM	16.02.29
Production Engineering Coord.	Y	DD / JLM	JLM 16-07-29	Customer Technical Support	Y	MB / HS	16.03.07
Production Engineering Coord.	N	DL		Marketing	Y	SL / WR	16-07-09
Customer Order Processing	N	SL / BG		Sales Support Manager	Y	CP	16.02.29

Reason for Change:

Allow powder coating of D350-748-103/-203 crosstubes

Documents Affected:

DEO D350-748-143-A-1
DEO D350-748-243-A-1
ICA-D350-748 Rev. 3

DR 1061 REV. A

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☐ PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW		16.03.11
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	CP	Rev. K	16/3/29
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		16.02.29
12	Update Product Specification Files (Bluefiles)	Y	KJ		16.02.29
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		16.02.29
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		16.02.29
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		16.02.29
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
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Description / Action:

- DEO's allow D350-748-103/-203 stainless steel crosstubes now have the option to be powder coated white.
- This is a potential cost / lead time savings for production.
- There is no benefit to the customer with this change.
- IPP will need to address option to powder coat or prime/paint for other colors
- ICA-D350-748 Rev. 3 gives instructions on how to properly refinish -103/-203 crosstubes to ensure proper paint adhesion
- All existing customers with D350-748-103/-203 crosstubes need to receive a copy of this ICA.

ECN Verified & Complete: *[Signature]*

Date: MAR 14 2016